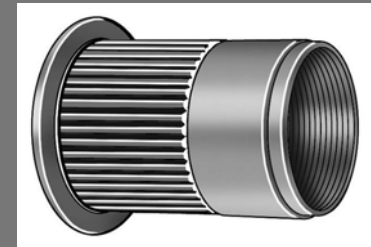


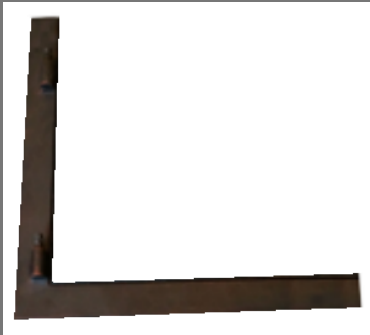
Scroll Panel Installation Instructions

Parts and tool description

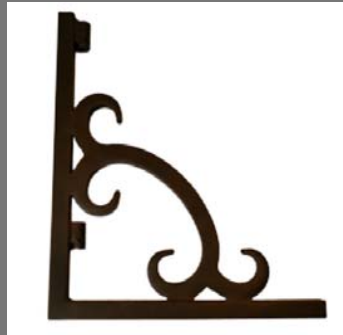
Rivet Nut



Support Frame



Scroll Panel



Rivet Gun



Step #1

- Position the scroll support frame around exterior glass stop



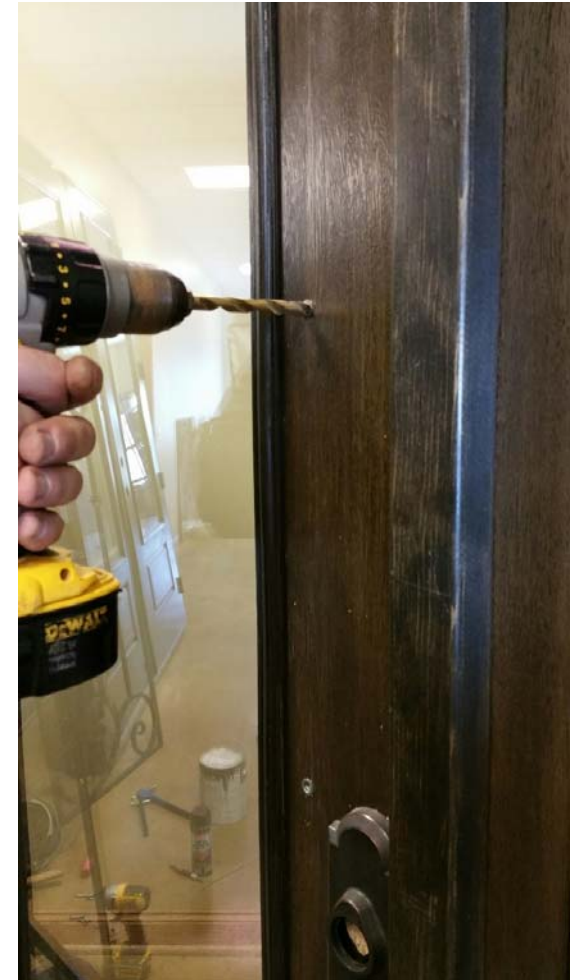
Step #2

- Using a center find drill bit to locate and drill a pilot hole for the holes that are pre-drilled in the support panel



Step #3

- Using a 25/64" drill bit, drill all holes that you marked in step #2



Step #4

- Using a rivet gun install a rivet nut into each hole that was drilled in step #3



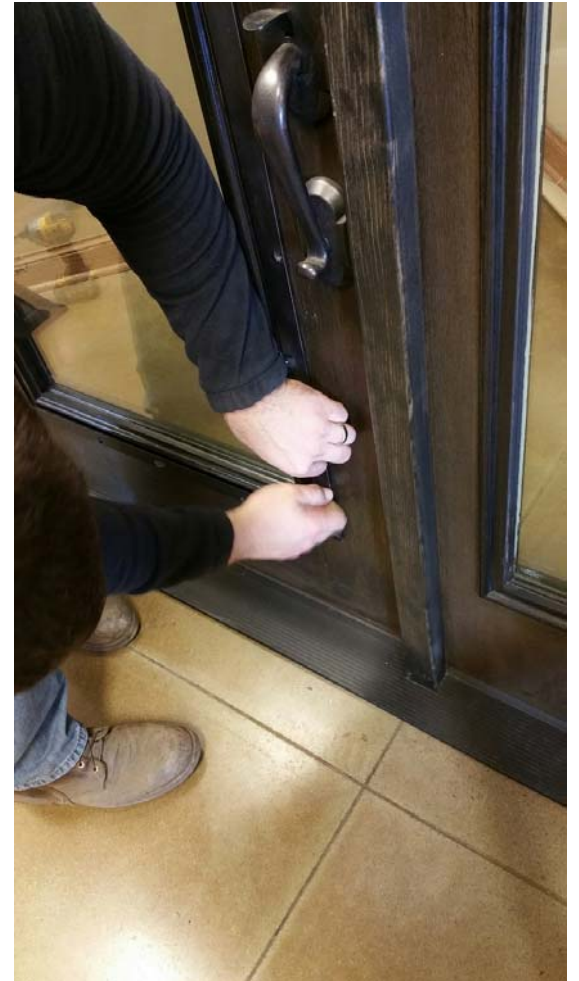
Step #5

- Reposition support frame around exterior glass stop



Step #6

- Place provided machine screws through the holes in the support frame into the rivet nut that was installed in step #4



Step #7

- Using a drill or hand screwdriver tighten all the machine screws to secure the support frame to the face of door.

****DO NOT over tighten****



Step #8

- Hang the scroll panel on the corresponding pins of the support frame to finish the installation process



Before



After

